

Pneumatic Vacuum Sanding Machine Maintenance Guide

Symptoms	Causation	Trouble shooting
Dust extraction doesn't work	Main air source is not connected	Check whether the main air source is turned on
	Incorrect setting of air source switch	Check the air source switch
Reduced suction	Filter bag is full (disposable filter bag)	Replace a filter bag
	Damaged sucker	Replace the sucker
	blocked suction hose or connector	Unblock the blockage
	The broken suction hose between sander and sucker	Replace the suction hose
Dust overflow during the dust extractor working	Wrong installation of air filter	Check the air filter installation
	Air filter damaged	Replace air filter
	Damaged seal at the joint	check the seal joint