

Heating Cabinet Maintenance Guide

Symptoms	Causation	Troubles shooting
Temperature display is too low	No power supply	Check the power socket and the power cord; make sure the switch box has input voltage.
	Miniature circuit breaker switched off	Switch on the miniature circuit breaker.
	Voltage is too low	Measure if the voltage is located within 220V \pm 5%;If not, equip with a voltage regulator .
	Heating unit is damaged	Turn the rocker switch to the back-up side.
		Replace with a new heating unit.
Temperature sensor damaged	Replace with a new temperature sensor.	
No information on temperature screen	No power supply	Check the power socket and the power cord; make sure the switch box has input voltage.
	Connection cable loosen	Check the connection cable for the displaying screen.
	Displaying screen damaged	Replace with a new displaying screen.

 **All maintenance work must be done after both machine halt and power supply disconnected. Be careful not to be burnt.**